

Removal

- 1 Remove rear transmission housing (27.2-500).
- 2 Remove plate spring (85), worm gear of tachometer drive (15), eccentric ring for secondary pump (16) and centrifugal governor (17) from output shaft (Fig. 1).

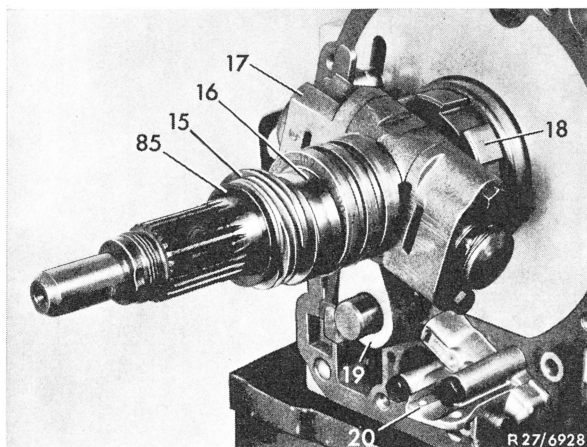


Fig. 1

- 15 Worm gear of speedometer drive
- 16 Eccentric ring for secondary pump
- 17 Centrifugal governor
- 85 Plate spring

Installation

- 3 Attach centrifugal governor (17), eccentric ring for secondary pump (16), worm gear of tachometer drive (15) and plate spring (85) to output shaft (Fig. 1). The flange of the worm gear (15) should face the centrifugal governor and the curvature of the plate spring (85) should face the worm gear (Fig. 2).
- 4 Install rear transmission housing (27.2-500).

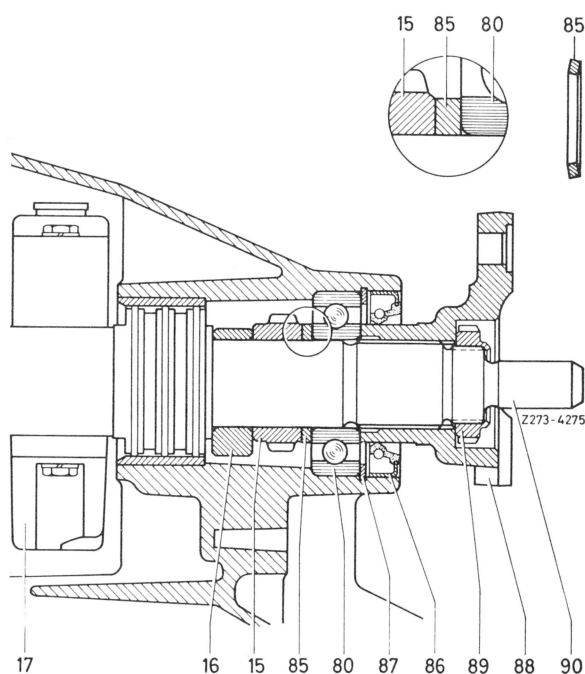


Fig. 2

- 15 Worm gear – tachometer drive
- 80 Ball bearing
- 85 Plate spring
- 89 Slotted nut